380 INVENT		Checklist for mounting and handing over the tilt to the dealer. (model 172/174/181)				SER	
Process owner:	Developed by:	Approved by:	Created:	Dato REV:	REV	Page	of
INVENT	PTA	Daniel/Kenny	2022-12-12	None	None	1	1

## Checklist for mounting and handing over the CTR HS2 tilt to the dealer.

This checklist is a guide for a complete assembly of the CTR tilt HS2 with the large control system from SVAB.

## Information from the dealer when mounting the tilt.

## The dealer must state the following on the current machine:

- 1. Indicate where on the machine +/- can/must be connected (only active when the ignition is on).
- 2. Designate the button in the joystick that must be used to switch between tilt and extra outlet.
- 3. Designate available plus+ or minus- for controlling the safety gate.

## Installation of tilt (check chart):

CTR Tilt is mounted on the machine's plug arm.				
Check that the tilt can be moved to all outer positions without stepping on the ma-				
chine's arm.				
Check that hoses for central lubrication cannot get pinched in any position.				
Installation of hydraulic hoses in hose bags (remember to pull SVAB cables for				
control with).				
Check the correct installation of the boom cable (no sharp bends/ not too tight				
strips).				
Surplus boom cable is stripped so that it cannot be damaged or can damage it.				
TR module (GP1) is mounted neatly and cables neatly placed and fixed so that				
they are not damaged.				
CM module (GP4) is mounted neatly and cables neatly placed and fixed so that				
they are not damaged.				
Joystick is mounted neatly and is clamped.				
Wires from the joystick are placed so that they do not get pinched by the armrests.				
The safety gate is installed correctly.				
Rocker switch for quick coupler is mounted nicely and works.				
Display is neatly mounted and wires are placed where they do not disturb and that				
they are fixed.				
Functional control of tilt speed for both sides (same speed).				
Function control of rotator speed in both directions (same speed).				
Function control of tilt and rotator at the same time/interaction whether it changes				
the speeds of the tilt/rotator respectively?				
Control of additional outlets with equipment.				
Quick coupler control.				
Is the used workplace cleared of waste etc. Possibly. cleaned after spills.				
All tools and equipment packed in the service van.				
The machine wiped for greasy fingers etc.				
Corresponding documentation handed over to the customer/placed in the machine.				
Informed about the dealer portal where instructions can be downloaded digitally.				
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